

## Specifications

*Reference only*

Contact Beacon Engineering DCA:  
860-243-1616 with questions or concerns

Specification	Revision ID	Description
MIL-STD-129	P	MACHINE FOR SHIPMENT AND STORAGE
MIL-STD-130	M	MACHINE READABLE INFORMATION
MTV 634-1	2005-12	MILLING
MTV 650	2006-01	COOLANTS FOR METALCUTTING
P11TF12	S12	PROCESSING OF HOLES IN CRITICAL PARTS
P1TF11	S6	CAST AND FORGED PARTS
P1TF3	S33	INTERPRETATION OF DRAWING
P1TF33		PRE TECH PLAN FOR COATING APP
P1TF52	S11	ELECTRONIC DATA
P1TF9	S14	MACHINED FEATURES
P23TF3	S38	IDENTIFICATION MARKING
P28TF2	S4	THERMAL SPRAY
P29TF7	S6	ACCEPTABILITY LIMITS FOR FPI
P3TF1	S13	ULTRASONIC INSPECTION
P3TF2	S29	FPI
P3TF9	S8	MPI
P4TF8	S8	SWAB ETCHING
P8TF5	S10	ELECTRON BEAM FUSION WELDING
SPEC_AMS_2400	W	CADMIUM PLATING
SPEC_AMS_2406	L	PLATING, CHROMIUM, HARD DEPOSIT
SPEC_AMS_2410	J	SILVER PLATING, HIGH BAKE NICKEL STRIKE
SPEC_AMS_2411	E	SILVER PLATING FOR HIGH TEMP APPLICATION
SPEC_AMS_2416	K	PLATING, NICAD DIFFUSED
SPEC_AMS_2430	R	AUTOMATIC SHOT PEENING
SPEC_AMS_2470	L	ANODIC TREATMENT OF ALUMINUM ALLOYS
SPEC_AMS_2471	F	ANODIC TREATMENT OF ALUMINUM ALLOYS
SPEC_AMS_2473	G	CHEMICAL FILM TREATMENT FOR ALUM ALLOYS
SPEC_AMS_2476	C	ELECTROLYTIC TREAT FOR MAGNESIUM ALLOYS
SPEC_AMS_2628	NC	ULTRASONIC IMMERSION INSPECTION
SPEC_AMS_3302	G	SILICONE RUBBER GENERAL PURPOSE
SPEC_AMS_4029	J	ALUMINUM ALLOY, SHEET & PLATE
SPEC_AMS_4037	N	ALUMINUM ALLOY, SHEET & PLATE
SPEC_AMS_4119		CANCELLED
SPEC_AMS_4135		CANCELLED
SPEC_AMS_4147	C	ALUMINUM ALLOY FORGINGS
SPEC_AMS_4911	J	TITANIUM ALLOY SHEET, STRIP, & PLATE
SPEC_AMS_4919	E	TITANIUM ALLOY SHEET, STRIP, & PLATE
SPEC_AMS_4925		CANCELLED
SPEC_AMS_4928	Q	TITANIUM ALLOY BARS, WIRE, FORGINGS,
SPEC_AMS_4930	E	TITANIUM ALLOY BARS, WIRE, FORGING,RINGS
SPEC_AMS_4965	H	TITANIUM ALLOY,BARS,WIRE,FORGINGS,RINGS
SPEC_AMS_4967	H	TITANIUM ALLOY,BARS,WIRE,FORGINGS,RINGS
SPEC_AMS_5390	D	NICKEL ALLOY, CORR & HEAT RES, INV CAST
SPEC_AMS_5510	R	STEEEL,CORR & HEAT RES,SHEET,STRIP,PLATE
SPEC_AMS_5525	H	STEEL,CORR & HEAT RES,SHEET,STRIP,PLATE
SPEC_AMS_5536	L	NICKEL ALLOY,CORR & HEAT RES,SHEET,STRIP
SPEC_AMS_5544	H	NICKEL ALLOY,CORR & HEAT RES,SHEET,STRIP
SPEC_AMS_5596	J	NICKEL ALLOY, CORR & HEAT RES, SHEET
SPEC_AMS_5599	F	NICKEL ALLOY, CORR & HEAT RES, SHEET,
SPEC_AMS_5613	R	STEEL,CORR&HEAT RES,BAR,WIRE,FORG,TUBE
SPEC_AMS_5616	L	STEEL,CORR & HEAT RES,BARS,WIRE,FORG,TUB
SPEC_AMS_5628	F	STEEL,CORR RES,BAR,WIRE,FORG,TUBING
SPEC_AMS_5636	E	STEEL, CORR & HEAT RES, BARS & WIRE
SPEC_AMS_5639	H	STEEL, CORR RES, BARS, WIRE, FORGE, TUBE
SPEC_AMS_5643	Q	STEEL, CORR & HEAT RES, BARS, WIRE, FORG

Specification	Revision ID	Description
SPEC_AMS_5645	P	STEEL, CORR & HEAT RES, BARS, WIRE, FORG
SPEC_AMS_5646	M	STEEL, CORR & HEAT RES, BARS, WIRE, FORG
SPEC_AMS_5648	K	STEEL, CORR & HEAT RES, BARS, WIRE, FORG
SPEC_AMS_5662	M	NICKEL ALLOY, CORR & HEAT RES, BARS, FORGE
SPEC_AMS_5663	M	NICKEL ALLOY, CORR, HEAT RES, BARS, FORG
SPEC_AMS_5665	M	NICKEL ALLOY, CORR, HEAT RES, BARS, FORG
SPEC_AMS_5666	E	NICKEL ALLOY, CORR & HEAT RES, BARS, FORG
SPEC_AMS_5688	K	STEEL, CORR & HEAT RES, WIRE
SPEC_AMS_5698	G	NICKEL ALLOY, CORR & HEAT RES, WIRE
SPEC_AMS_5699	G	NICKEL ALLOY, CORR & HEAT RES, WIRE
SPEC_AMS_5707	J	NICKEL ALLOY, CORR & HEAT RES, BARS FORG
SPEC_AMS_5709	G	NICKEL ALLOY, CORR & HEAT RES, BARS, FORGE
SPEC_AMS_5731	K	STEEL, CORR & HEAT RES, BARS, WIRE, FORG, TUB
SPEC_AMS_5732	J	STEEL, CORR & HEAT RES, BAR, WIRE, FORGE, TUB
SPEC_AMS_5734	J	STEEL, CORR & HEAT RES, BAR, WIRE, FORGE, TUB
SPEC_AMS_5735		CANCELLED
SPEC_AMS_5736		CANCELLED
SPEC_AMS_5737	N	STEEL, CORR & HEAT RES, BAR, WIRE, FORGE, TUB
SPEC_AMS_5759	K	COLBALT ALLOY, CORR & HEAT RES, BAR, FORG
SPEC_AMS_5780	D	STEEL, CORR & HEAT RES, WELDING WIRE
SPEC_AMS_5796	D	COLBALT ALLOY, CORR & HEAT RES, WELD WIRE
SPEC_AMS_5832	F	NICKEL ALLOY, CORR & HEAT RES, WELD WIRE
SPEC_AMS_6304	K	LOW-ALLOY STEEL, HEAT RES, BARS, FORGING
SPEC_AMS_6415	S	STEEL, BARS, FORGINGS, & TUBING
SPEC_AMS_7229		CANCELLED
SPEC_AMS_7232		CANCELLED - USE AS7232
SPEC_AMS_7245		CANCELLED
SPEC_AMS_7246		CANCELLED
SPEC_AMS_7251		CANCELLED
SPEC_AMS_7253		CANCELLED
SPEC_AMS_7256	A	CANCELLED
SPEC_AMS_7264	A	RINGS, SEALING, SILICONE RUBBER
SPEC_AMS_7456		CANCELLED
SPEC_AMS_7460		CANCELLED
SPEC_AMS_7477		CANCELLED
SPEC_AMS_7482		CANCELLED
SPEC_AMS_7490	P	RINGS, FLASH WELDED
SPEC_AMS_7498	L	RINGS, FLASH WELDED, TITANIUM & ALLOYS
SPEC_AMS_S_13165	NOV 1997	CANCELLED
SPEC_AMS_S_2431	FEB 2002	SHOT PEEN MEDIA
SPEC_ANSI_B92.1	1996	INVOLUTE SPLINES
SPEC_ANSI_Y14.5		
SPEC_AS_478		IDENTIFICATION MARKING METHODS
SPEC_AS_7232	NC	RIVETS, SOLID & TUBULAR, NICKEL ALLOY
SPEC_AS_7466		BOLTS AND SCREWS, NICKEL ALLOY
SPEC_AS_7467		BOLTS AND SCREWS, NICKEL ALLOY
SPEC_AS_870	D	WRENCHING CONFIG, BI-HEXAGONAL DRIVE
SPEC_AS_8879	C	SCREW THREADS
SPEC_ASME_Y14.5		
SPEC_ASME_Y14.5M		DIMENSIONING & TOLERANCING
SPEC_ASME_Y14.5M-1994		DIMENSIONING & TOLERANCING
SPEC_ASTM_A967		CHEMICAL PASSIVATION TREATMENTS FOR S.S.
SPEC_ASTM_B117		SALT SPRAY APPARATUS
SPEC_DMS_1555	H	GLG - STEEL 4340
SPEC_DMS_1841	L	GLG - STEEL HY-TUF
SPEC_DMS_1935	D R1	GLG - STEEL 300M
SPEC_DMS_2144	E	GLG - PRIMER IMPACT RESISTANT
SPEC_DOD_MIL-STD-129	P	MACHINE FOR SHIPMENT AND STORAGE
SPEC_DOD_MIL-STD-130	M	MACHINE READABLE INFORMATION
SPEC_DPM_1445		GLG - BLACK INK
SPEC_DPM_2389-3		GLG - CLEAR POLYURETHANE
SPEC_DPM_5367		GLG - PARKER-O-LUBE
SPEC_DPM_6082-5		GLG - COMPOUND SEALING LOCKING
SPEC_DPM_6480		GLG - GREASE HIGH LOAD
SPEC_DPS_1.05	AC	GLG - HARDNESS TESTING OF METALS

Specification	REVISION ID	Description
SPEC_DPS_1.07-2	AJ	GLG - CEMENTING METAL
SPEC_DPS_1.33-17	B	GLG - INSTALLING BUSHINGS & GEN STAKING
SPEC_DPS_1.33-2	L	GLG - INSTALLATION OF ANNULAR BEARINGS
SPEC_DPS_1.33-2-17	A	GLG - INSTALLATION OF ANNULAR BEARINGS
SPEC_DPS_10.600	L	GLG - FLASH WELDING STEEL
SPEC_DPS_11.01-3	J	GLG - CHROMIC ACID ANODIZING
SPEC_DPS_2.401	J	GLG - SURFACE ROUGHNESS CONTROL
SPEC_DPS_2.50	BB	GLG - SEALING-MATERIAL & METHODS
SPEC_DPS_2.50-17	H	GLG - SEALING-MATERIAL & METHODS
SPEC_DPS_2.70-2	DC	GLG - ASSY SHOP PRACTICE COMMERCIAL
SPEC_DPS_2.70-2-17	R	GLG - ASSY SHOP PRACTICE MIL AIRCRAFT
SPEC_DPS_3.02	BP R2	GLG - IDENTIFY PARTS & ASSEMBLIES
SPEC_DPS_3.02-17	M	GLG - ID OF PARTS & ASSEMBLIES MILITARY
SPEC_DPS_3.02-17 PSD 009 GL		GLG - ID OF PARTS & ASSEMBLIES MILITARY
SPEC_DPS_3.17-54	F	GLG - LUBRICATION OF C-17 AIRCRAFT
SPEC_DPS_3.173		GLG - ANTI FRICTION BEARINGS
SPEC_DPS_3.27-1	T	GLG - MARKING & MATERIAL INK STAMPING
SPEC_DPS_3.317	P	GLG - PRESERV & PROTECT MACHINED PARTS
SPEC_DPS_3.51		GLG - LOCKING THREADED AND CYLINDER
SPEC_DPS_3.66	D	GLG - PITCH DIA FOR SURF COATING
SPEC_DPS_4.025	W	GLG - DISSIMILAR MATL PROTECTION (ITAR)
SPEC_DPS_4.301	P	GLG - INTERNAL PROTECTION HOLLOW MEMBERS
SPEC_DPS_4.303	NC	GLG - LUBE HOLE PRIMING
SPEC_DPS_4.40-3-17	B	GLG - EPOXY PAINTING SCREENING
SPEC_DPS_4.50-165-17	E	GLG - POLYURETHANE COATING DMS2115
SPEC_DPS_4.50-62	AN R1	GLG - IMPACT RESISTANT COATING SYSTEM
SPEC_DPS_4.507	T	GLG - ROLLING ROOT THREAD AFT HEAT TREAT
SPEC_DPS_4.601	N	GLG - METAL GRINDING
SPEC_DPS_4.704	AU	GLG - MAGNETIC PARTICLE INSPECTION
SPEC_DPS_4.707	AY	GLG - PENETRANT INSPECTION FLUORESCENT
SPEC_DPS_4.710	L	GLG - MIN FABRIC PRACTICES FOR METALS
SPEC_DPS_4.710-1	K R1	GLG - EDGE CONDITION REQUIREMENTS
SPEC_DPS_4.710-3-17	E	GLG - GENERAL FABRICATION PRACTICES
SPEC_DPS_4.710-317		GLG - GENERAL FABRICATION PRACTICES
SPEC_DPS_4.714	J	GLG - ULTRASONIC INSPECTION
SPEC_DPS_4.715	F	GLG - ETCH INSPECT MACHIND GRND PARTS
SPEC_DPS_4.747	D	GLG - NDT PROCEDURE APPROVAL
SPEC_DPS_4.804	AA	GLG - FAB OF HI STR, LOW ALLOY STEEL
SPEC_DPS_4.999	W	GLG - SHOT PEENING OF METAL PARTS
SPEC_DPS_5.00	R	GLG - STEEL HEAT TREATMENT GENERAL
SPEC_DPS_5.00-1	AU	GLG - STEEL HT QUENCH & TEMPER HARDNBLE
SPEC_DPS_5.00-1 C17_491	NEW	GLG - STEEL HT QUENCH & TEMPER HARDNBLE
SPEC_DPS_5.00-12	D	GLG - STEEL HT VACUUM PARTIAL PRESSURE
SPEC_DPS_9.05	K R1	GLG - CLEANING OF CARBON LOW ALLOY STLS
SPEC_DPS_9.28	AH	GLG - SPECIAL CAD PLATING HI STR STEEL
SPEC_DPS_9.28-1	R-1	GLG - SPECIAL CAD PLATE HI STR STEEL
SPEC_DPS_9.316	AG	GLG - STRIPPING OF ORGANIC COATINGS
SPEC_DPS_9.341	P	GLG - VAPOR DEGREASE (ORDER IF REQ'D)
SPEC_DPS_9.482	A	GLG - CHEMICAL MILLING REQUIREMENTS
SPEC_DPS_9.69	K	GLG - COPPER PLATING
SPEC_DPS_9.71	AE PSD 0	GLG - CHROMIUM PLATING
SPEC_DPS_9.76	J	GLG - ELECTROLYTIC NICKEL PLATING
SPEC_DPS_9.76-1	N	GLG - SULFAMATE NICKEL PLATING
SPEC_DPS_9.76-1 PEO 002-SPC	NEW	GLG - SULFAMATE NICKEL PLATING
SPEC_DPS_9.89	N	GLG - BRUSH PLATING
SPEC_GE_8311253	8	MICROSHRINKAGE STANDARD
SPEC_GE_A50TF1	S11	ALUMINUM COATING COMPOUND
SPEC_GE_A50TF2		
SPEC_GE_A50TF200	S2	AIR DRYING INORGANIC SEALANT COAT COMP
SPEC_GE_A50TF278	S6	ZIRCONIUM OXIDE-YTTRIUM OXIDE POWDER
SPEC_GE_A50TF87	S7	ALUMINUM OXIDE POWDER
SPEC_GE_B50TF119	S11	ALUMINUM-NICKEL-CHROMIUM POWDER & WIRE
SPEC_GE_B50TF14	S22	INCONEL ALLOY 718 - SHEET, STRIP & PLATE
SPEC_GE_B50TF15	S32	INCONEL ALLOY 718 - BARS, FORGINGS, RING
SPEC_GE_B50TF16	S28	PRECISION INVESTMENT CASTINGS INCO 718C

Specification	Revision ID	Description
SPEC_GE_B50TF161	S8	ALUMINUM BRONZE ALLY THERMAL SPRAY POWDR
SPEC_GE_B50TF164	S4	NICKEL-GRAPHITE COMPOSITE POWDER
SPEC_GE_B50TF192	S4	NI-CHR-AL-YTTRIUM ALLOY THERM SPRAY PWDR
SPEC_GE_B50TF213	S9	PREMIUM QUALITY ALLOY BAR (INCONEL 718)
SPEC_GE_B50TF56	S11	NICKEL-ALUMINUM THERMAL SPRAY POWDER
SPEC_GE_B50TF59		
SPEC_GE_B50TF64	S6	ALUMINA NICKEL ALUMINUM POWDER BLEND
SPEC_GE_B50TF72	S8	COPPER-NICKEL-INDIUM ALLOY POWDER
SPEC_GE_B50TF75	S16	RENE' 41 ALLOY BAR, FORGINGS, AND RINGS
SPEC_GE_C50T1073	S7	AM 355 FORGINGS & BAR STOCK
SPEC_GE_C50T7	S16	ALLOY STEEL COMPRESSOR PARTS - HEAT TRT
SPEC_GE_C50TF103	S14	INCO 718
SPEC_GE_C50TF111	S4	PREMIUM QUALITY MARAGING STEEL BARS AND
SPEC_GE_C50TF37	S29	PREMIUM QUALITY INCONEL ALLOY 718
SPEC_GE_C50TF39	S14	TITANIUM BASE ALLOY PARTS
SPEC_GE_C50TF53	S11	AM355 ALLOY
SPEC_GE_C50TF57	S30	TI ALLOY
SPEC_GE_C50TF71	S13	INCONEL ALLOY 718 FORGED PARTS
SPEC_GE_C50TF81	S14	INCO 718
SPEC_GE_E50TF121	S3	ROOM TEMP ERROSION TEST METHOD COATINGS
SPEC_GE_E50TF127	S1	FATIGUE TESTING - COMPRESSOR
SPEC_GE_E50TF133	S9	METALLOGRAPHIC EVAL. OF GRAIN SIZE
SPEC_GE_E50TF218		
SPEC_GE_E50TF424	S3	NI-CHR-AL-YT ALY-YT STAB ZIR THRML BR CT
SPEC_GE_F50T128		
SPEC_GE_F50TF1	S9	ALUMINUM COATING, INORGANICALLY BONDED
SPEC_GE_F50TF102	S2	ALUMINUM OXIDE ABRASIVE COATING
SPEC_GE_F50TF128		
SPEC_GE_F50TF13	S8	COPPER-NICKEL-INDIUM COATING
SPEC_GE_F50TF15	S6	TUNGSTEN CARBIDE AGGREGATE COATING
SPEC_GE_F50TF18	S9	COATING FOR DIMENSIONAL BUILD UP
SPEC_GE_F50TF23	S4	ALUMINA NICKEL ALUMINUM CERMET COATING
SPEC_GE_F50TF26	S9	INTERMETALLIC DIFF COAT MARTENSITIC STL
SPEC_GE_F50TF27	S5	INTERMETALLIC DIFFUSION COATING FERROUS
SPEC_GE_F50TF3		
SPEC_GE_F50TF34	S4	SEALED ALUMINUM COATING
SPEC_GE_F50TF50	S5	NI-CHR-AL-YT ALY-YT STAB ZIR THRML BR CT
SPEC_GE_F50TF62	S6	SEALED ALUMINUM COATING
SPEC_GE_M50TF19	S23.	DRY FILM LUB SELF LOCKING NUTS
SPEC_GE_M50TF7	S29	SILVER PLATED SELF LOCKING NUTS
SPEC_GE_M50TF9	S22	GENERAL SPECIFICATIONS
SPEC_GE_P10TF1	S7	VACUUM HEAT TREATING & BRAZING
SPEC_GE_P11TF12	S12	PROCESSING OF HOLES IN CRITICAL PARTS
SPEC_GE_P11TF14	S1	BROACHING PROCESS CONTROL
SPEC_GE_P11TF15	S3	EDGE TREATMENT PROCESS CONTROL
SPEC_GE_P11TF17	S4	TURNING PROCESS CONTROL
SPEC_GE_P11TF3	S22	SHOTPEENING
SPEC_GE_P11TF4	S7	WET GRIT BLASTING
SPEC_GE_P11TF5	S6	DRY GRIP BLASTING IN PREP FOR FPI
SPEC_GE_P11TF8	S16	METALLIC SHOT PEENING FOR CRITICAL PARTS
SPEC_GE_P11TF85		
SPEC_GE_P12TE8	S1	RIVETING
SPEC_GE_P12TF2	S14	TORQUE VALUES - FITTINGS/FASTENERS
SPEC_GE_P12TF24	S9	INSTALLATION OF KEY TYPE INSERTS & STUDS
SPEC_GE_P13TF3	S3	STAKING, SWAGING OR PEENING
SPEC_GE_P16TF3	S5	CANCELLED - USE P16TF5
SPEC_GE_P16TF5	S6	THERMAL SPRAYING
SPEC_GE_P1TE2	S2	INTERPRETATIONS OF DRAWINGS
SPEC_GE_P1TE3	S2	SHOP RUN TOLERANCES
SPEC_GE_P1TE4	S1	TOLERANCES FOR SHEET METAL & FABRICATION
SPEC_GE_P1TF10	S14	SHOP RUN TOLERANCES
SPEC_GE_P1TF101	S4	MACHINED FEATURES
SPEC_GE_P1TF107	S3	LEAST-SQUARES CENTERING & STACK PROJECTN
SPEC_GE_P1TF108	S2	INTERPRETATION OF DRAWINGS
SPEC_GE_P1TF11	S6	CAST AND FORGED PARTS

Specification	Revision ID	Description
SPEC_GE_P1TF111	S3	GENERAL REQUIREMENTS FOR ROTATING PARTS
SPEC_GE_P1TF17	S13	SOURCE SUBSTANTIATION ADMIN REQTS
SPEC_GE_P1TF18	S9	FASTENER INSTALLATION AND ACCEPTABILITY
SPEC_GE_P1TF3	S33	INTERPRETATION OF DRAWING
SPEC_GE_P1TF33	S10	PREP OF TECH PLANS FOR COATING APPLICAT
SPEC_GE_P1TF52	S11	ELECTRONIC DATA
SPEC_GE_P1TF85	S4	UNIGRAPHICS MASTER MODELS
SPEC_GE_P1TF9	S14	MACHINED FEATURES
SPEC_GE_P21TF6	S20	IN-PROCESS WELDING OF CASTINGS
SPEC_GE_P21TF7	S8	HOT ISOSTATIC PRESSING OF CASTINGS
SPEC_GE_P23TE5	S4	MARKING REQUIREMENTS
SPEC_GE_P23TF10	S3	DATA MATRIX SYMBOLOGY IDENT. MARKING
SPEC_GE_P23TF3	S38	IDENTIFICATION MARKING
SPEC_GE_P28TF2	S4	THERMAL SPRAY
SPEC_GE_P29TF1	S14	ACCEPTABILITY LIMITS OF FORMED RIVETS
SPEC_GE_P29TF19	S9	ACCEPTABILITY LIMITS FOR SUPERALLOYS
SPEC_GE_P29TF25	S4	ACCEPTABLE LIMITS FOR SURFACE INTEGRITY
SPEC_GE_P29TF26	S7	ACCEPTABILITY LIMITS, GEARS & SPLINES
SPEC_GE_P29TF56		
SPEC_GE_P29TF58	S1	FLAME SPRAYED COMP LINER RUB COATINGS
SPEC_GE_P29TF69		
SPEC_GE_P29TF7	S6	ACCEPTABILITY LIMITS FOR FPI
SPEC_GE_P29TF73	S1	SURFACE INTEGRITY ACCEPTABILITY LIMITS
SPEC_GE_P29TF82	S1	ACCEPTABILITY LIMITS FOR ULTRASONIC INSP
SPEC_GE_P3TE2	S6	FLUORESCENT PENETRANT INSPECTION
SPEC_GE_P3TF1	S13	ULTRASONIC INSPECTION
SPEC_GE_P3TF19	S3	EXAMINATION OF WROUGHT TITANIUM ALLOYS
SPEC_GE_P3TF2	S29	FLUORESCENT PENETRANT INSPECTION
SPEC_GE_P3TF21	S9	EDDY CURRENT INSPECTION OF MACHINED FEAT
SPEC_GE_P3TF22	S7	CANCELLED, USE P29TF82
SPEC_GE_P3TF23		
SPEC_GE_P3TF25	S12	ETCH-ANODIZE INSPECTION PROCEDURE
SPEC_GE_P3TF35	S5	CANCELLED, USE P29TF82
SPEC_GE_P3TF44	S3	ENHANCED VISUAL INSPECTION
SPEC_GE_P3TF47	S5	FLUORESCENT PENETRANT INSPECTION
SPEC_GE_P3TF5	S15	RADIOGRAPHIC INSPECTION
SPEC_GE_P4TF3	S11	CLEANING, DESCALING AND ETCHING OF TI
SPEC_GE_P4TF4	S13	MACROETCHING OF MACHINED SUPER ALLOYS
SPEC_GE_P4TF8	S8	SWAB ETCHING
SPEC_GE_P8TE2	S3	WELDING AND ALLIED PROCESSES
SPEC_GE_P8TF10	S6	ELECTRON BEAM WELDING
SPEC_GE_P8TF11		
SPEC_GE_P8TF3	S18	GAS SHIELDED ARC WELDING
SPEC_GE_P8TF4		
SPEC_GE_P8TF5	S11	ELECTRON BEAM FUSION WELDING
SPEC_MIL_A_46146	B	ADHESIVES - SEALANTS, SILICONE, RTV,
SPEC_MIL_C_5541	E	CHEM CONV COATINGS ON ALUMINUM & ALLOYS
SPEC_MIL_M_3171	C	CANCELLED
SPEC_MIL_S_8879	C	SCREW THREADS
SPEC_MIL_STD_100	G	CANCELLED
SPEC_MS33649	C	CANCELLED, USE AS5202
SPEC_MTU_A50TF201-MTU	2008-10	GRAPHITE-PETROLATUM, THREAD LUBRICANT
SPEC_MTU_A50TF87-MTU	2008-10	ALUMINUM OXIDE POWDER
SPEC_MTU_APM1-1	2011-02	INTERCHANGEABILITY OF COMPANY SPECIFICAT
SPEC_MTU_APM1-2	2011-02	INTERCHANGEABILITY OF COMPANY SPECIFICAT
SPEC_MTU_APM1-4	2011-02	INTERCHANGEABILITY OF COMPANY SPECIFICAT
SPEC_MTU_APM1-5	2011-02	INTERCHANGEABILITY OF COMPANY SPECIFICAT
SPEC_MTU_B21C2-MTU	2008-10	RESISTANCE ALLOY STRIP & WIRE; Ni-Fe-Cr
SPEC_MTU_B50TF16-MTU	2008-10	PRECISION INVESTMENT CASTINGS (INCONEL A
SPEC_MTU_B50TF56-MTU	2008-10	NICKEL ALUMINUM SPRAY POWDER
SPEC_MTU_C50TF81-MTU	2008-10	PREMIUM QUALITY TRIPLE MELT DIRECT AGE I
SPEC_MTU_F50TF102-MTU	2008-10	ALUMINUM OXIDE ABRASIVE COATING
SPEC_MTU_MTC 351	1991-05	SILVER STRIKE ELECTROLYTE
SPEC_MTU_MTC 353	1994-07	SILVER PLATING ELECTROLYTE
SPEC_MTU_MTC 611	1995-02	NITRIC ACID SOLUTION

Specification	Revision ID	Description
SPEC_MTU_MTH 239	2006-12	PEENING MEDIA FOR CONTROLLED SHOT PEENIN
SPEC_MTU_MTH 249	2011-03	SYNTHETIC BLASTING MATERIAL: NK F 90
SPEC_MTU_MTH 250	2010-09	SYNTHETIC BLASTING MEDIA: AI OXIDE F 150
SPEC_MTU_MTH 311	2005-04	NITROGEN 5.0
SPEC_MTU_MTH 313	2005-04	HYDROGEN 5.0
SPEC_MTU_MTH 369	2011-03	SYNTHETIC BLASTING MATERIAL: NK F 30
SPEC_MTU_MTH 452	2001-01	ARGON
SPEC_MTU_MTH 511	2006-12	PEENING MEDIA FOR CONTROLLED SHOT PEENIN
SPEC_MTU_MTH 697	2006-12	PEENING MEDIA FOR CONTROLLED SHOT PEENIN
SPEC_MTU_MTH 897	2009-03	ADHESIVE FILM: FM1000 ADHESIVE FILM
SPEC_MTU_MTL 116	2008-04	POWDERED SPRAYING MATERIALS
SPEC_MTU_MTL 119	2005-07	HONEYCOMB MATERIAL FOR ABRADABLE SEALS
SPEC_MTU_MTL 120-1	2003-06	DISKS/ROTATING RINGS IN STEEL AND HIGH T
SPEC_MTU_MTL 120-2	2003-06	DISKS, ROTATING RINGS AND COMPRESSOR WHE
SPEC_MTU_MTL 120-3	2008-09	DISKS, ROTATING RINGS AND COMPRESSOR WHE
SPEC_MTU_MTL 122-1	1997-02	RINGS IN STEEL AND NICKEL ALLOYS, BUTT-W
SPEC_MTU_MTL 122-2	1997-02	RINGS IN STEEL AND NICKEL ALLOYS, BUTT-W
SPEC_MTU_MTL 122-3	2004-11	RINGS IN STEEL AND NICKEL ALLOYS: FLASH
SPEC_MTU_MTL 144-1	2008-09	DISKS, ROTATING RINGS AND COMPRESSOR WHE
SPEC_MTU_MTL 144-2	2008-09	DISKS, ROTATING RINGS AND COMPRESSOR WHE
SPEC_MTU_MTL 145-4	1995-12	ROTATING PARTS IN NICKEL ALLOYS
SPEC_MTU_MTL 161-3	2005-02	FORGINGS AND ROLLED RINGS IN STEEL AND H
SPEC_MTU_MTN 1208	2005-11	PARTS CLASSIFICATION
SPEC_MTU_MTN 94111	2008-07	QUALITY MANAGEMENT: VENDOR REQUIREMENTS
SPEC_MTU_MTN 94111 BBL 1	2009-04	VENDOR QUALITY ASSURANCE REQ: INSPECTION
SPEC_MTU_MTN 94111 BBL 10	2009-02	VENDOR QUALITY ASSURANCE REQ: DIMENSIONA
SPEC_MTU_MTN 94111 BBL 11	2010-02	QUALITY MANAGEMENT: DEFINITION OF THE DS
SPEC_MTU_MTN 94111 BBL 14	2010-02	VENDOR QUALITY ASSURANCE REQ: PROCESS SP
SPEC_MTU_MTN 94111 BBL 2	1991-10	VENDOR QUALITY ASSURANCE REQ: STATISTICA
SPEC_MTU_MTN 94111 BBL 7	2000-03	PROCESS CAPABILITY VERIFICATION AT THE V
SPEC_MTU_MTP 115-07	2003-11	ACCEPTANCE LIMITS OF THERMAL SPRAYED COA
SPEC_MTU_MTP 115-1	2006-11	ACCEPTANCE LIMITS OF THERMAL SPRAYED COA
SPEC_MTU_MTP 115-1061	2008-11	PART SPECIFIC ACCEPTANCE LIMITS FOR THER
SPEC_MTU_MTP 115-12	2007-06	ACCEPTANCE LIMITS OF THERMAL SPRAYED COA
SPEC_MTU_MTP 115-129	2005/07	ACCEPTANCE LIMITS OF THERMAL SPRAYED COA
SPEC_MTU_MTP 115-23	2007-06	ACCEPTANCE LIMITS OF THERMAL SPRAYED COA
SPEC_MTU_MTP 115-70	2007-02	ACCEPTANCE LIMITS OF THERMAL SPRAYED COA
SPEC_MTU_MTP 136	2009-02	ASSESSMENT OF SEGREGATIONS ON ROTATING C
SPEC_MTU_MTP 136-1	2009-02	SEGREGATIONS ON ROTATING COMPONENTS IN N
SPEC_MTU_MTP 181	1995-09	EDDY-CURRENT TESTING: ACCEPTANCE LIMITS
SPEC_MTU_MTP 206-1	2006-12	CRITERIA AND ACCEPTANCE STANDARD FOR MAC
SPEC_MTU_MTP 206-2	2007-12	CRITERIA AND ACCEPTANCE STANDARD FOR
SPEC_MTU_MTP 44	2008-12	SHOT-PEENED SURFACES: ACCEPTANCE LIMITS
SPEC_MTU_MTP 44 BBL 1	1991-03	ASSESSMENT OF SHOT-PEENED COMPONENTS: RE
SPEC_MTU_MTP 50	2001-09	ACCEPTANCE LIMITS THERMAL SPRAY COATINGS
SPEC_MTU_MTP 78	2009-11	VISUAL INSPECTION OF ENGINE ROTOR COMPON
SPEC_MTU_MTP 86-1	2008-02	INSPECTION OF ELECTROCHEMICALLY DRILLED
SPEC_MTU_MTP 86-3	2005-07	INSPECTION OF ELECTROCHEMICALLY DRILLED
SPEC_MTU_MTP 98-1	2010-05	ACCEPTANCE LIMITS FOR COMPONENTS
SPEC_MTU_MTP 98-3	2006-04	INSPECTION CHARACTERISTICS AND ACCEPTANC
SPEC_MTU_MTS 1061	2009-12	THERMAL SPRAYING POWDER & SPRAY COATINGS
SPEC_MTU_MTS 1080	2007-03	THERMAL SPRAYING POWDER AND SPRAY COATIN
SPEC_MTU_MTS 1080 BBL 1	2007-03	THERMAL SPRAYING: NICKEL, ALUMINUM
SPEC_MTU_MTS 1094-1	2002-10	HIGH-TEMP NICKEL ALLOY (INCONEL 718)
SPEC_MTU_MTS 1100-3	2002-06	HIGH-TEMP NICKEL ALLOY (WASPALLOY)
SPEC_MTU_MTS 1103-1	2007-07	HIGH TEMPERATURE NICKEL ALLOY
SPEC_MTU_MTS 1113	2008-02	THERMAL SPRAYING POWDER AND SPRAY COATIN
SPEC_MTU_MTS 1113 BBL 1	2007-02	Co-Mo-Cr-Si PARTICLE SHAPE, STRUCTURE R
SPEC_MTU_MTS 1125	2007-06	THERMAL SPRAYING POWDER AND SPRAY COATIN
SPEC_MTU_MTS 1130	2007-02	THERMAL SPRAYING POWDER AND SPRAY COATIN
SPEC_MTU_MTS 1155-1	1999-09	HIGH TEMP NICKEL ALLOY (C 263)
SPEC_MTU_MTS 1187-3	2010-06	HIGH TEMP NICKEL ALLOY (INCONEL 625)
SPEC_MTU_MTS 1228	1996-10	COBALT ALLOY THERMAL SPRAYING POWDER AND
SPEC_MTU_MTS 1234	2006-03	ONE-PACK ADHESIVE: HOT-SETTING
SPEC_MTU_MTS 1281-1	2005-02	IRON-NICKEL ALLOY (INCOLOY 909)

Specification	Revision ID	Description
SPEC_MTU_MTS 1364-2	2002-04	HIGH TEMP NICKEL ALLOY (WASPALLOY)
SPEC_MTU_MTS 1371-2	2004-03	HIGH TEMP NICKEL ALLOY (RENÉ 41)
SPEC_MTU_MTS 1387-1	1997-07	HI TEMP NICKEL ALLOY
SPEC_MTU_MTV 1	2011-04	INTERPRETATION OF DRAWING
SPEC_MTU_MTV 100	2004-12	ABRASIVE FLOW MACHINING
SPEC_MTU_MTV 1012	2004-12	INSPECTION OF ABRASIVE FLOW MACHINED COM
SPEC_MTU_MTV 1015	1998-05	EDDY-CURRENT INSPECTION USING PROBES
SPEC_MTU_MTV 1016	1996-12	EDDY-CURRENT INSPECTION USING PROBES
SPEC_MTU_MTV 1016 AMENDMEI	1996-12	EDDY-CURRENT INSPECTION USING PROBES
SPEC_MTU_MTV 1027	2006-10	VISUAL INSPECTION
SPEC_MTU_MTV 1030-1	2010-03	FLUORESCENT PENETRANT INSPECTION
SPEC_MTU_MTV 1030-2	2006-06	FPI WATER-WASHABLE SYSTEMS
SPEC_MTU_MTV 1030-3	2005-11	FPI POST-EMULSIFIED SYSTEMS
SPEC_MTU_MTV 1030-4	1998-07	FPI SOLVENT-REMOVABLE SYSTEMS
SPEC_MTU_MTV 1032 Teil 2	1984-11	RADIOLOGICAL INSPECT OF ENGINE COMP(HDR)
SPEC_MTU_MTV 1032 Teil 3	1981-11	RADIOLOGICAL EXAMINATOF ENGINE COMPONENT
SPEC_MTU_MTV 1037-1	2002-04	TRAINING & QUALIFICATION OF NONE-DESTRUC
SPEC_MTU_MTV 1039	2005-08	INSPECTION THERMAL SPRAYING
SPEC_MTU_MTV 1040	1983-04	METALLOGRAPHIC INSPECTION OF THERMAL SPR
SPEC_MTU_MTV 1041	2011-03	ADHESION TESTING OF THERMAL SPRAYED
SPEC_MTU_MTV 1042	1982-12	HARDNESS TESTING OF THERMAL SPRAYED
SPEC_MTU_MTV 1043	1983-04	BEND TESTING OF THERMAL SPRAYED SPECIMEN
SPEC_MTU_MTV 1047	2007-10	TRAINING & QUALIFICATION OF THERMAL SPRA
SPEC_MTU_MTV 1098	1991-08	MEASUREMENT AND DOCUMENTATION OF SURFACE
SPEC_MTU_MTV 1112	1995-11	VISUAL INSPECTION THERMAL SPRAY COATING
SPEC_MTU_MTV 122	1989-08	CLEANING OF COMPO IN STEELS,Ni,Co,Mg,Ti
SPEC_MTU_MTV 179	1990-07	ELECTROLESS NICKEL PLATING OF COMPONENTS
SPEC_MTU_MTV 2	2011-06	IDENTIFICATION MARKING OF ENGINE ITEMS
SPEC_MTU_MTV 2 BBL1	2009-06	IDENTIFICATION MARKING OF ENGINE ITEMS
SPEC_MTU_MTV 2 BBL2	2001-11	IDENTIFICATION MARKING OF ENGINE ITEMS
SPEC_MTU_MTV 224	2005-05	ANODIC ETCH INSPECTION FOR SEGREGATIONS
SPEC_MTU_MTV 227	2009-03	STRIPPING OF THERMAL SPRAY COATINGS
SPEC_MTU_MTV 3	2005-12	PRODUCTION AND OVERHAUL APPROVAL
SPEC_MTU_MTV 3 BBL1	2005-12	PRODUCTION AND OVERHAUL APPROVAL
SPEC_MTU_MTV 304	2001-07	SILVER PLATING OF COMPONENTS IN NICKEL &
SPEC_MTU_MTV 329	2002-11	ELECTRIC SPARK MACHINING: EDM PROCESS
SPEC_MTU_MTV 337	2008-08	VACUUM HIGH-TEMP BRAZING: JOINT BRAZING
SPEC_MTU_MTV 338-7	2005-11	HEAT TREATMENT OF COMPONENTS IN INCO 625
SPEC_MTU_MTV 341	2003-03	ELECTRON BEAM WELDING: CODE 76 OR 511
SPEC_MTU_MTV 352	1989-02	BLAST CLEANING: WET BLASTING
SPEC_MTU_MTV 357	2008-02	DRY BLASTING WITH SYNTHETIC BLASTING MED
SPEC_MTU_MTV 359	2008-07	SHOT PEENING WTH STEEL SHOT OR GLASS BEA
SPEC_MTU_MTV 360	2005-10	IMPROVING THE SURFACE FINISH OF HOLES
SPEC_MTU_MTV 361	1982-02	LIQUID BUFFING OF COMPRESSOR & TURBINE C
SPEC_MTU_MTV 365-1	2005-11	PLASMA SPRAYING
SPEC_MTU_MTV 372	1983-03	REPAIR WELDING OF COMPONENTS IN CAST M
SPEC_MTU_MTV 376	2005-02	MECHANICAL MACHINING OF THERMAL SPRAY
SPEC_MTU_MTV 490	2005-10	BALANCING OF RIGID ROTORS
SPEC_MTU_MTV 532	2010-01	ROTARY AND VIBRATORY SUTTON FINISHING
SPEC_MTU_MTV 548	2006-04	DRILL HOLES, MACHINE HOLE, EDGES
SPEC_MTU_MTV 548-1	1996-07	DRILL HOLES, MACHINE HOLE, EDGES
SPEC_MTU_MTV 548-2	2008-04	DRILL HOLES, MACHINE HOLE, EDGES
SPEC_MTU_MTV 548-3	2003-10	DRILL HOLES, MACHINE HOLE, EDGES
SPEC_MTU_MTV 615	2002-09	LASER BEAM WELDING (LB WELDING)
SPEC_MTU_MTV 628	2009-02	TURNING ON THE LATHE
SPEC_MTU_MTV 634-1	2005-12	MILLING
SPEC_MTU_MTV 635	2007-06	REGRINDING OF MILLING TOOLS
SPEC_MTU_MTV 650	2006-01	COOLANT FOR METALCUTTING
SPEC_MTU_P11TF12-MTU	2008-10	PROCESSING OF HOLES IN CRITICAL PARTS
SPEC_MTU_P11TF14-MTU	2008-10	BROACHING PROCESS CONTROL
SPEC_MTU_P11TF15-MTU	2008-10	EDGE TREATMENT PROCESS CONTROL
SPEC_MTU_P11TF17-MTU	2008-10	TURNING PROCESS CONTROL
SPEC_MTU_P11TF4-MTU	2008-10	WET GRIT BLASTING OF ENGINE COMPONENT PA
SPEC_MTU_P11TF8-MTU	2010-08	METALLIC SHOT PEENING FOR CRITICAL APPLI
SPEC_MTU_P16TF5-MTU	2008-10	THERMAL SPRAYING

Specification	Revision ID	Description
SPEC_MTU_P1TF101-MTU	2008-10	SPECIFICATION-MACHINED FEATURES
SPEC_MTU_P1TF108-MTU	2008-10	SPECIFICATION INTERPRETATION OF DRAWING
SPEC_MTU_P1TF111-MTU	2008-10	GENERAL REQUIREMENTS FOR ROTATING PARTS
SPEC_MTU_P1TF85-MTU	2008-10	UNIGRAPHICS MASTER MODELS
SPEC_MTU_P23TF10-MTU	2008-10	DATA MATRIX SYMBOLOGY IDENTIFICATION MAR
SPEC_MTU_P29TF73-MTU	2008-10	SURFACE INTEGRITY ACCEPTABILITY LIMITS F
SPEC_MTU_P3TF47-MTU	2008-10	FLUORESCENT PENETRANT INSPECTION (FPI)
SPEC_PWA_APP_A		APPENDIX A
SPEC_PWA_APP_A_5	8/25/11	APPENDIX A - SECTION 5
SPEC_PWA_APP_A_HOWMET		APPENDIX A HOWMET
SPEC_PWA_APP_B		APPENDIX B
SPEC_PWA_ASQR_01	7	SUPPLIER QUALITY SYSTEM REQUIREMENTS
SPEC_PWA_ASQR_09	5	FLIGHT SAFETY PARTS PROGRAM
SPEC_PWA_ATT_M	E	ALLOY TYPE TEST METHOD - MASTER
SPEC_PWA_ATT_M_SUPP	D	ATTM CODE REQ. BY ALLOY
SPEC_PWA_BSQ	7	BALANCE SYSTEM QUALIFICATION
SPEC_PWA_BTM_7		
SPEC_PWA_DCM_5	B	Vector Sum Direction of Spline Pitch $\emptyset$
SPEC_PWA_DCS_101	B	INSPECTION OF COATINGS
SPEC_PWA_DCS_104		CANCELLED USE VIS-454
SPEC_PWA_DCS_153	D	INSPECTION OF ATTACHMENT SLOTS
SPEC_PWA_DCS_163	E	CUSTOMER DATA FORM PROCESSING
SPEC_PWA_DCS_166	A	BROACHED SLOT CENTRALITY IN DISKS
SPEC_PWA_DCS_178	G	PRIME RELIABLE PARTS
SPEC_PWA_DCS_184	B	COMPUTER MODEL PART FEATURES - INSPECT
SPEC_PWA_DCS_31	C	SILVER PLATE ON THREADS
SPEC_PWA_DCS_35	C	SPLINE MEASUREMENTS
SPEC_PWA_DCS_42	D	INSPECT OF COMP AND TURB DISKS
SPEC_PWA_DCS_48	G	INSPECTION OF DIE - STAMPINGS
SPEC_PWA_DCS_56	G	PROD. & INSP. PROCESS IDENT. MARKING
SPEC_PWA_DCS_57	D	PARALLELISM INSPECTION OF COMP/TURB DISK
SPEC_PWA_DCS_71	D	DIMPLING OF DISKS, HUBS, AND SHAFTS
SPEC_PWA_ECM_1	B	EDDY CURRENT METHOD - BEARING RACES
SPEC_PWA_ECM_4	C	PHASE SENSITIVE FLAW DETECTION
SPEC_PWA_ECM_5	E	ROTATING EDDY CURRENT FLAW DETECTION
SPEC_PWA_ECM_M	I	EDDY CURRENT METHOD - MASTER
SPEC_PWA_ECS_18	F	GEN APP EDDY CURRENT STANDARD GEB ENGINE
SPEC_PWA_ECS_301	E	EDDY CURRENT INSPECTION OF BEARING RACES
SPEC_PWA_ECS_35	G	2ND STG COMP AIR SEAL OIL DRAIN HOLES
SPEC_PWA_ECS_45	F	GEN APP EDDY CURRENT STND MIL&LSP ENGINE
SPEC_PWA_EIM_2	L	ETCH INSPECTION METHOD - CHEMICAL
SPEC_PWA_EIM_3	D	ETCH INSPECT METHOD - BLUE ETCH ANODIZE
SPEC_PWA_EIM_5	D	ETCH INSPECTION METHOD - SURFACE TEMPER
SPEC_PWA_EIM_7	B	ETCH INSPECT METHOD - CHEMICAL
SPEC_PWA_EIM_M	G	ETCH INSPECTION METHOD - MASTER
SPEC_PWA_EIM_M_SUPP	I	ETCH INSPECTION METHOD - MASTER SUPP
SPEC_PWA_EIS_13	W	BLUE ETCH ANODIZE - DISK, HUBS, SEALS
SPEC_PWA_EIS_17	F	POWDER METAL PARTS
SPEC_PWA_EIS_19	F	ETCH PWA 1223,1225,1226,1227,1229,1231
SPEC_PWA_EIS_2	H	ETCH INSPECTION STANDARD - COMP/TURB
SPEC_PWA_EIS_M	M	ETCH INSPECT STANDARD - MASTER
SPEC_PWA_FCPS_1	E	FRACTURE CRITICAL PART STANDARD
SPEC_PWA_FPM_1	E	FPM - NORMAL SENSITIVITY
SPEC_PWA_FPM_2	E	FLUORESCENT PENETRANT METHOD
SPEC_PWA_FPM_7	C	FPM - ULTRA HIGH SENSITIVITY
SPEC_PWA_FPM_M	D	FLUORESCENT PENETRANT METHOD - MASTER
SPEC_PWA_FPM_M_SUPP	F	FPM - MASTER - SUPPLEMENT
SPEC_PWA_FPS_25	C	ROLL THREAD BOLTS, SCREWS, STUDS, TIERODS
SPEC_PWA_FPS_38	N	FUSION WELDS
SPEC_PWA_FPS_M	W	FLUORESCENT PENETRANT STANDARD - MASTER
SPEC_PWA_FPVS_21	A	PITTING IN PARTS PROCESSED PER PWA 97
SPEC_PWA_GSS_3	C	GRAIN SIZE STANDARD - DISKS, HUBS, SHAFT
SPEC_PWA_HIM_1	S	HARDNESS INSPECTION METHOD
SPEC_PWA_MPM	I	MAGNETIC PARTICLE INSPECTION
SPEC_PWA_MPS_96	C	ROTOR DISK AND SPACER SEALS



Specification	Revision ID	Description
SPEC_PWA_MPS_M	F	MAGNETIC PARTICLE STANDARD - MASTER
SPEC_PWA_P46361	E	PACKAGING
SPEC_PWA_POP_1614	BB	SUPP. REQ. FOR PRESERV. & SPEC. PACKING
SPEC_PWA_PWA_1	K	MACHINING OF HIGHLY STRESSED HOLES
SPEC_PWA_PWA_1003	R	ALLOY BARS & FORGINGS, CORR & HEAT RES
SPEC_PWA_PWA_1007	AD	ALLOY FORGINGS, CORROSION, & HEAT RES.
SPEC_PWA_PWA_1010	W	CORR. & HEAT RESISTANT ALLOY PARTS
SPEC_PWA_PWA_1022	P	ALLOY FORGINGS, CORROSION AND HEAT RES.
SPEC_PWA_PWA_103	F	FINISHING OF COMP AND TURB ROTOR PARTS
SPEC_PWA_PWA_104	R	CONTROLLED ENVIRONMENT ROOM
SPEC_PWA_PWA_105	J	FINISHING OF COMP AND TURB PARTS
SPEC_PWA_PWA_106	K	GRINDING OF TITANIUM AND TITANIUM ALLOYS
SPEC_PWA_PWA_108	G	CHEMICAL MILLING
SPEC_PWA_PWA_11	CD	HEAT TREATMENTS
SPEC_PWA_PWA_110	AC	APPLICATION OF ALUMINUM COATING
SPEC_PWA_PWA_1100	M	ALLOY FORGINGS, CORR & HEAT RES
SPEC_PWA_PWA_1106	L	ALLOY FORGINGS, CORR & HEAT RES
SPEC_PWA_PWA_113	M	CREEP FORMING, HOT FORMING, TITANIUM
SPEC_PWA_PWA_116	AC	CLEANING OF TITANIUM AND TITANIUM ALLOYS
SPEC_PWA_PWA_119	M	ELECTRON/LASER BEAM HOLE DRILL/CUT
SPEC_PWA_PWA_1193	H	ALLOY FORGINGS, CORROSION & HEAT RES.
SPEC_PWA_PWA_1196	C	ALLOY BAR & BILLET, CORR. AND HEAT RES.
SPEC_PWA_PWA_1198	F	ALLOY FORGINGS AND RINGS, LOW EXPANSION
SPEC_PWA_PWA_1199	E	ALLOY BARS AND FORGINGS
SPEC_PWA_PWA_12	T	HT OF MARTENSITIC CORR. RES. STEEL PARTS
SPEC_PWA_PWA_1202	AJ	TITANIUM ALLOY BARS AND FORGINGS
SPEC_PWA_PWA_1215	R	TITANIUM ALLOY ROTOR FORGINGS
SPEC_PWA_PWA_1216	P	TITANIUM ALLOY BARS AND FORGINGS
SPEC_PWA_PWA_122		
SPEC_PWA_PWA_1228	K	Ti ALLOY BARS & FORGINGS
SPEC_PWA_PWA_1262	V	TITANIUM ALLOY CASTINGS (TITANIUM BASE 6
SPEC_PWA_PWA_1265		TITANIUM ALLOY CASTINGS
SPEC_PWA_PWA_16	BC	WELDING
SPEC_PWA_PWA_256	U	COATING, PLASMA SPRAY DEPOSITION
SPEC_PWA_PWA_257	K	COATING, PLASMA SPRAY DESPOSITION
SPEC_PWA_PWA_269	G	COATING, COPPER-NICKEL-INDIUM
SPEC_PWA_PWA_271	J	COATING, DUAL WIRE ARC DEPOSITION
SPEC_PWA_PWA_300	BK	CONTROL OF MATERIALS, PROCESSES & PARTS
SPEC_PWA_PWA_301	AV	RAW MATERIAL AND PROCESS SUBSTITUTION
SPEC_PWA_PWA_308	B	DWG INTERP. FOR SHEET METAL BRACKETS
SPEC_PWA_PWA_310	BF	IDENTIFICATION MARKING
SPEC_PWA_PWA_315	V	ASSEMBLY TORQUE LIMITS
SPEC_PWA_PWA_321	J	CASTING GRADE REQUIREMENTS
SPEC_PWA_PWA_332	E	TARGET DIMENSIONS/FEATURES CASTINGS
SPEC_PWA_PWA_341	H	CASTING GRADE REQ. TITANIUM
SPEC_PWA_PWA_345		
SPEC_PWA_PWA_346	A	COMP. GRAPHICS FILES FOR PRODUCT DEF.
SPEC_PWA_PWA_350	AB	GEAR AND SPLINE REQUIREMENTS
SPEC_PWA_PWA_355	AB	THREAD STANDARDS, STRAIGHT, BUTTRESS, ACM
SPEC_PWA_PWA_357	AD	RIVETING, SOLID, HOLLOW, AND BLIND
SPEC_PWA_PWA_360	T	DRAWING INTERPRETATIONS
SPEC_PWA_PWA_36003	N	ADHESIVE/SEALANT, SILICONE RUBBER (RTV)
SPEC_PWA_PWA_361	C	STAKING
SPEC_PWA_PWA_362	N	SURFACE TEXTURE
SPEC_PWA_PWA_36204	NC	COMPOUND AND TREATMENT, ANTI-GALLANT
SPEC_PWA_PWA_36211	D	ANTI-WEAR/FRETTING/GALLING DRY FILM LUBR
SPEC_PWA_PWA_36240	G	ANTI-GALLANT COMPOUND
SPEC_PWA_PWA_36252	C	COATING, ALUMINUM, HEAT AND CORROSION RE
SPEC_PWA_PWA_36280	C	STEEL FORGINGS, LOW ALLOY, HEAT RES
SPEC_PWA_PWA_363	D	THREAD STANDARDS, ACME
SPEC_PWA_PWA_36545	P	ANTI GALLANT COMPOUND AND TREATMENT
SPEC_PWA_PWA_367	R	ENGINEERING CONTROLLED PROCESSES
SPEC_PWA_PWA_36965	F	ELECTROLESS NICKEL PLATING
SPEC_PWA_PWA_370	T	ENGINEERING SOURCE APPROVAL
SPEC_PWA_PWA_373	F	INTERPRET. OF COMP. GRAPHICS FILES.

Specification	Revision ID	Description
SPEC_PWA_PWA_383	A	INSERTS, SELF-LOCKING, NICKEL ALLOY
SPEC_PWA_PWA_384	A	NUTS,SELFLOCKING,STEEL, CORR, HEAT RES.
SPEC_PWA_PWA_388	D	SURFACE TEXTURE
SPEC_PWA_PWA_391	G	COMP. FILE PROFILE DATA FOR REV. BODIES
SPEC_PWA_PWA_394	D	COMPUTER FILE ATTACHMENTS
SPEC_PWA_PWA_397	H	CLASSIFICATION OF CHARACTERISTICS
SPEC_PWA_PWA_451		
SPEC_PWA_PWA_454	T	PRIMER, EPOXY, CORROSION INHIBITING
SPEC_PWA_PWA_455	T	ADHESIVE FILM, EPOXY, RETICULATING
SPEC_PWA_PWA_456	T	ADHESIVE FILM, EPOXY, SCRIM SUPPORTED
SPEC_PWA_PWA_457		
SPEC_PWA_PWA_46	Y	COATING, FLAME DEPOSITION
SPEC_PWA_PWA_474	T	ANTI-GALLANT COMPOUND AND TREATMENT
SPEC_PWA_PWA_53	AP	COATING, PLASMA SPRAY DEPOSITION
SPEC_PWA_PWA_548	H	ALUMINUM - ZINC COATING
SPEC_PWA_PWA_550	V	ANTI GALLANT COMPOUND AND TREATMENT
SPEC_PWA_PWA_561	L	HIGH TEMPERATURE FINISH
SPEC_PWA_PWA_567		
SPEC_PWA_PWA_578	G	ALUMINUM ENAMEL, HEAT RESISTANT
SPEC_PWA_PWA_586	AC	ANTI-GALLANT COMPOUND & TREATMENT
SPEC_PWA_PWA_595	U	ALUMINUM COATING
SPEC_PWA_PWA_611	AE	ADHESIVE BONDING
SPEC_PWA_PWA_615	AF	APP. OF SEALING & FILLING COMPOUNDS
SPEC_PWA_PWA_616		
SPEC_PWA_PWA_733	W	STEEL FORGINGS, LOW ALLOY,HEAT RESISTANT
SPEC_PWA_PWA_768	L	HEAT RESISTANT
SPEC_PWA_PWA_79200	F	ALLOY BARS AND FORGINGS, CORR. HEAT RES.
SPEC_PWA_PWA_793	K	STEEL BEARINGS
SPEC_PWA_PWA_79341	E	CASTING GRADE REQUIREMENTS
SPEC_PWA_PWA_79345	B	MANAG. & CLASS. OF KEY PRODUCT CHARACT.
SPEC_PWA_PWA_79360	B	DRAWING INTERPRETATIONS
SPEC_PWA_PWA_83	AE	CLEANING OF PARTS TO BE ADHESIVE BONDED,
SPEC_PWA_PWA_830	BT	PROTECTIVE TREATMENTS
SPEC_PWA_PWA_96	R	TIERODS, BOLTS, SCREWS, NICK ALLOY, ETC
SPEC_PWA_PWA_97	P	FINISH BY ELECTROCHEMICAL REMOVAL
SPEC_PWA_PWA_99	R	SURFACE FINISHING OF HOLES
SPEC_PWA_PWA_PPS_1195	A	VENDOR RESPONSIBILITIES
SPEC_PWA_PWA_PPS_1348	D	SUBCONTRACTOR RESPONSIBILITIES
SPEC_PWA_PWA_PPS_1483		
SPEC_PWA_PWA_PPS_1492		
SPEC_PWA_PWA_PPS_324	L	TORQUE LIMITS FOR SELF-LOCKING NUTS
SPEC_PWA_PWA_PPS_356	Q	SUPPLIER RESPONSIBILITIES
SPEC_PWA_PWA_QA_6067		CANCELLED USE ASQR-01
SPEC_PWA_PWA_QA_6070		CANCELLED USE ASQR-01
SPEC_PWA_PWA_QA_6071	T	CNTRL OF HIDD. REQ. AND SPEC. IDENTIF.
SPEC_PWA_PWA_QA_6076		CANCELLED USE ASQR-01
SPEC_PWA_PWA_QA_6077		CANCELLED USE ASQR-01
SPEC_PWA_PWA_QA_6078	AE	QUALITY CONTROL REQUIREMENT
SPEC_PWA_PWA_QA_6084		CANCELLED USE ASQR-01
SPEC_PWA_PWA_QA_6088	AA	CONTROL OF NONCONFORMING ARTICLES
SPEC_PWA_PWA_S_2406	D	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_2416	D	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_2430	B	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_4928	N	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_5390	B	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_5663	F	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_6304	J	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_6415	E	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_7229	NO LIST	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_7232	NO LIST	SPEC SUPPLEMENT
SPEC_PWA_PWA_S_7477	C	SPEC SUPPLEMENT
SPEC_PWA_SAS_23	A	NDT INDICATIONS ON HARDFACE OPT. AREAS
SPEC_PWA_SAS_44	B	IMPERF. ALLOWED ON SLOTS; HPC DISKS
SPEC_PWA_SIM_1	M	ULTRASONIC INPSECTION METHOD-IMMERSION
SPEC_PWA_SIM_11	E	ULTRANSONIC INSPECTION METHOD-IMMERSION

Specification	Revision ID	Description
SPEC_PWA_SIM_12	NC	
SPEC_PWA_SIM_13	B	ULTRASONIC INPSECTION METHOD - IMMERSION
SPEC_PWA_SIM_14	NC	ULTRASONIC INSPECTION METHOD - IMMERSION
SPEC_PWA_SIM_314	B	ULTRASONIC INSPECTION METHOD - BAR STOCK
SPEC_PWA_SIS_15		
SPEC_PWA_SIS_21		
SPEC_PWA_SIS_315	B	SONIC INSPECTION STANDARD
SPEC_PWA_SIS_322	H	SONIC INSPECTION OF SONIC CONFIGURATIONS
SPEC_PWA_SIS_333		SONIC INSPECTION
SPEC_PWA_SIS_42	D	TITANIUM ALLOY FORGING STOCK
SPEC_PWA_SIS_43	H	SONIC INSPECTION STANDARD - ROTOR FORGE
SPEC_PWA_SIS_44	G	NICKEL ALLOY BILLET - POWDER METALLURGY
SPEC_PWA_SIS_45	E	SIS - STOCK FOR BEARING DETAILS
SPEC_PWA_SIS_47	A	SONIC SHAPES - V2500 ENGINE
SPEC_PWA_SIS_M	E	SONIC INSPECTION STANDARD - MASTER
SPEC_PWA_SR_1001	N	PROGRAM PECULIAR REQUIREMENTS
SPEC_PWA_STS_M	C	SURFACE TEMPER STANDARD - MASTER
SPEC_PWA_VIM_M	C	VISUAL INSPECTION METHOD - MASTER
SPEC_PWA_VIS_104	E	SURF. COND. OF SHAPED OR BROACHED TEETH
SPEC_PWA_VIS_108	G	TITANIUM FUSION WELDS
SPEC_PWA_VIS_12	J	INSPECTION OF RIVETS
SPEC_PWA_VIS_143	N	IMPERFECTIONS IN ANTI GALLING COATINGS
SPEC_PWA_VIS_152	E	VIS - PARTS COATED PER SPEC PWAS 110
SPEC_PWA_VIS_155	C	SURFACE IMPERFECTIONS
SPEC_PWA_VIS_197	G	SURFACE IRREGULARITIES
SPEC_PWA_VIS_213		
SPEC_PWA_VIS_219	A	DIE SHEAR OF BOLTS AND NUTS
SPEC_PWA_VIS_226	J	FUSION WELDS
SPEC_PWA_VIS_228		
SPEC_PWA_VIS_247	A	CASE FLANGE THRU HOLES - CPD ENGINES
SPEC_PWA_VIS_29	E	VIS - BOLTS AND NUTS FABRICATED
SPEC_PWA_VIS_321	C	INVESETMENT CAST DIFFUSER CASE
SPEC_PWA_VIS_45	H	CHROMIUM PARTS XCPT CONTACT CARBON SEALS
SPEC_PWA_VIS_454	K	SURFACE IMPERFECTIONS ON MAJ. ROT. PARTS
SPEC_PWA_VIS_46	M	VIS - IMPERFECTIONS ON DIE SHEET METAL
SPEC_PWA_VIS_495	D	IMPERFECTIONS ON COMPRESSOR INLET CASE
SPEC_PWA_VIS_504	A	PWA 53-1 COATING ON PW4000 HPC CASES
SPEC_PWA_VIS_7	T	ENGINE, GEARBOX, & BEARINGS
SPEC_PWA_VIS_72	K	VIS - PARTS FINISHED PER PWA 99
SPEC_PWA_VIS_91		CANCELLED USE VIS-454
SPEC_PWA_VIS_94	K	AMS 2416 NICAD PLATED PARTS
SPEC_PWA_VIS_99	F	CHIPPING OF MATERIALS
SPEC_PWA_VIS_M	AA	VISUAL INSPECTION STANDARD - MASTER
SPEC_PWA_XRM_3	D	RADIOGRAPHIC INSPECTION
SPEC_PWA_XRM_4	C	RADIOGRAPHIC INSPECTION
SPEC_PWA_XRM_M	H	X-RAY METHOD - MASTER
SPEC_PWA_XRS_2	D	ELECTRON BEAM WELDS
SPEC_PWA_XRS_23	G	ROTATING TITANIUM ENGINE PARTS
SPEC_PWC_ASQR_01	7	SUPPLIER QUALITY SYSTEM REQUIREMENTS
SPEC_PWC_CEIM_3	M	ETCH ANODIZE TITANIUM ALLOY
SPEC_PWC_CFPM_5	E	FPI - ULTRA HIGH SENSITIVITY
SPEC_PWC_CPW_10	BB	IDENTIFICATION MARKING
SPEC_PWC_CPW_100	N	CONTROL OF MATERIALS, PROCESSES, & PARTS
SPEC_PWC_CPW_111	G	QUALITY CONTROL REQ - GAUGING
SPEC_PWC_CPW_135	V	ENGINEERING SOURCE APPROVAL
SPEC_PWC_CPW_142	D	QUALITY CONTROL REQ - SUPP PROCURED MAT.
SPEC_PWC_CPW_153	C	MANAGEMENT & CLASSIFICATION OF KPC
SPEC_PWC_CPW_31	J	SURFACE TEXTURE
SPEC_PWC_CPW_32	M	FINISHING OF COMPRESSOR, TURBINE & TRANS
SPEC_PWC_CPW_330	T	ENGINEERING CONTROLLED PROCESSES
SPEC_PWC_CPW_428	H	COMPOUND, ANTI-GALLING
SPEC_PWC_CPW_433	H	COMPUTER FILES FOR CAD/CAM DATA
SPEC_PWC_CPW_543	M	GEN REQ FOR VISUAL INSPECTION
SPEC_PWC_CPW_551	C	ALLOY FORGINGS, Ti 6Al-4V TRIPLE MELTED
SPEC_PWC_CPW_627	B	CANCELLED USE CPW 428

Specification	Revision ID	Description
SPEC_PWC_CPW_635	NC	VIS - GEN CRITICAL ROTATING PARTS
SPEC_PWC_CPW_90	P	DRAWING INTERPRETATIONS
SPEC_PWC_CPW_913	D	QUALITY ASSURANCE REQ FOR RADIUS INSPECT
SPEC_PWC_FC_16	K	PARTS NOT SUBJECT TO LAB OR METAL CONTRL
SPEC_PWC_FC_17	M	MATERIALS SUBJECT TO METALLURGICAL CNTRL
SPEC_PWC_FC_22	L	CHEMICAL & METALLURGICAL PROCESSING
SPEC_PWC_FC_23	G	TEST & CALIBRATION REQUIREMENTS
SPEC_PWC_FC_40	J	HEAT TREATMENT & HOT ISOSTATIC PRESSING
SPEC_PWC_YC_9	D	PEENING
SPEC_VC_900000-01	A	MARKING OF MANUFACTURED ITEMS
SPEC_VC_VC5010	NC	VAPOR DEGREASING
SPEC_VC_VC5102	NC	CLEANING, DEGREASING, SOLVENT, AQUEOUS
SPEC_VC_VEMS52309	NC	PENETRANT INSPECTION
SPEC_VC_VEMS57931	NC	ACCEPTANCE CRITERIA FOR WROUGHT PRODUCT
SPEC_VC_VM3710	NC	CORR & MODERATE HT RES AM355 STEEL
SPEC_VC_VP7208	NC	ABRASIVE FLOW MACHINING
SPEC_VC_VPNCP52552	NC	ALUMINUM/CERAMIC OVERLAY COATING
SPEC_VC_VSC6500	NC	DRAWING INTERPRETATION
TECLPN SSE 034 THERMAL SPRA	2007-03	GEAE SSE REQMNTS FOR THERMAL COAT
TECLPN SSE 039 BLUE ETCH ANC	2005-09	GEAE SSE REQMNTS FOR BLUE ETCH